



RELEASE  
2014-06-11

## **D5111-1 BRACKET**

NOTES:

- NOTES:**
- 1) MATERIAL: 7075-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR  
PER AMS-QQ-A-225/9 (OR AMS 4122/4123/4186/4187)  
OR PER AMS-QQ-A-200/11  
REF DART SPEC M7075T6B
  - 2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK,  
PRIME IAW MIL-P23377J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005.
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5111-1", AGUSTA WESTLAND P/N "TBD", REVISION, BATCH NUMBER AND DATE OF MANUFACTURE,  
USING AN X-TENSION STAMP, PER QSI 044 METHOD 6.2
  - 7) WEIGHT: 0.03 lbs (0.013 kgs)

**APPROVED**

A	NEW ISSUE	AK	14.04.30
REV.	DESCRIPTION		BY DATE
DESIGN	AK	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AK		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5111	SHEET 1 OF
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	BRACKET	NTS
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